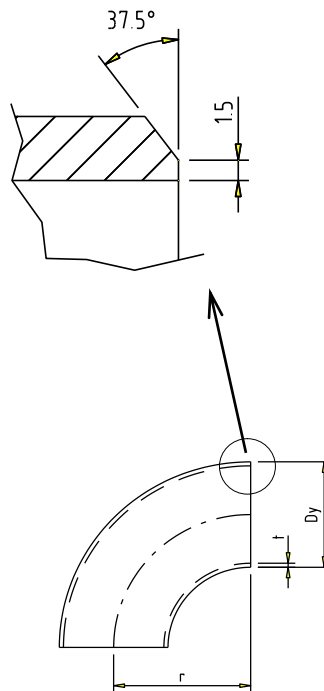


Title: **PIPING CLASS Edmeston SX®**
 Subject: **LONG RADIUS ELBOWS, WELDED**

Approved by:
 AHD

Material: Edmeston SX® Alloy. Approvals according to TÜV Einzelgutachten (latest edition) and UNS S32615.

Certificates: According to EN 10204-3.1 (raw material) and NDT-reports.



DN	$D_y \times t$ (mm)	r (mm)	Weight (kg)	Stock material	Remarks	
50	60.3 x 3.0	76	0.5	Y	<ul style="list-style-type: none"> • DN100-DN350 $t=6$ mm are also available. • All elbows are available in 45 degree. 	
80	88.9 x 3.0	114	1.2	Y		
100	114.3 x 4.0	152	2.6	Y		
125	139.7 x 4.0	190	4.0	N		
150	168.3 x 4.0	229	5.9	Y		
200	219.1 x 4.0	305	10.2	Y		
250	273.1 x 4.0	381	16.0	Y		
300	323.9 x 4.0	457	22.8	Y		
350	355.6 x 4.0	533	29.2	Y		
400	406.4 x 6.0	500	48.0	Y		$r = DN + 100^*$
450	457.2 x 6.0	550	59.0	Y		$r = DN + 100^*$
500	508.0 x 6.0	600	72.0	Y		$r = DN + 100^*$
600	609.6 x 6.0	700	101.0	Y		$r = DN + 100^*$

*Note: NOT according to ANSI B16.9