

Title: **PIPING CLASS EDMESTON SX**

Approved by:

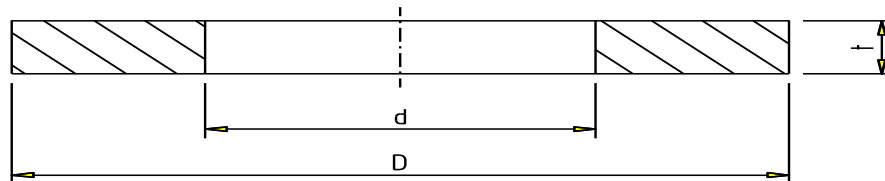
Subject: **WELDING RINGS, ISO**

TFN

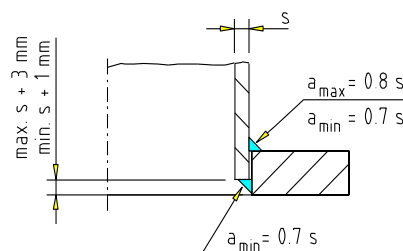
Material: Edmeston SX Alloy. Approvals according to TÜV Einzelgutachten (latest edition) and UNS S32615.

Standard: EN 1092-1 PN 10 Typ 32.

Certificates: According to EN 10204-3.1 (raw material).



DN	D (mm)	d (mm)	t (mm)	Weight (kg)
25	68	34.5	14	0.2
32	78	43,5	14	0.4
40	88	49,5	14	0.4
50	102	61,5	16	0.7
65	122	77.5	16	0.8
80	138	90.5	16	0.9
100	158	116.0	18	1.2
125	188	142.0	18	1.7
150	212	170.5	20	2.0
200	268	221.5	20	2.8
250	320	276.5	22	3.6
300	370	327.5	22	4.0
350	430	359.5	22	7.7
400	482	411	24	9.4
450	532	462	24	10.4
500	585	513.5	26	12.7
600	685	615.5	26	14.5



TYPICAL PIPE TO FLANGE WELDING

*Loose flange: Loose flange according to DIN EN 1092-1 Typ 02, PN 10.