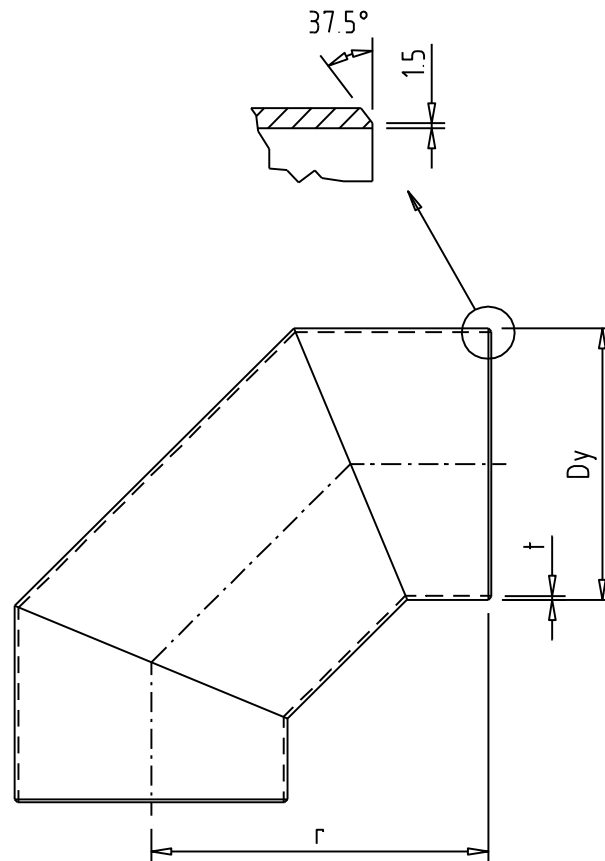
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Title: PIPING CLASS SX Subject: MITRED BENDS		Last Rev.: 121120
		Approved by: TFN

Material:	SX Alloy according to approvals Tuv Einzelgutachten and UNS S32615.
Material specification:	Edmeston standard.
Rating:	Not pressure rated.
Tolerances:	Edmeston standard.
Welding bevels:	According to ANSI B16.9.
Quality control:	According to supplier's standard specification.
Non destructive testing:	100% visual inspection. 100% x-ray test according to ASME VIII div. 1 UW51. 100% liquid penetrant test according to ASME VIII div. 1 app. 8.
Surface treatment:	100% pickling and passivation.
Marking:	Name of manufacturer. Material. Nominal size (outer diameter and thickness). Heat number and plate number.
Certificates:	According to EN 10204-3.1.B (raw material) and NDT-reports.
Welding qualification:	According to EN 288-3/287-1.
Non conformance:	Deviation from above has to be approved by Outotec-Edmeston Product center.

Title: **PIPING CLASS SX**

Subject: **MITRED BENDS**

Approved by: TFN



DN	Dy x t (mm)	r (mm)	Weight (kg)	Stock material	Remarks Total Rörlängd
400	406,4 x 6.0	406,4	41	N	674 mm
500	508 x 6.0	508	63	N	842 mm
600	609,6 x 6.0	609,6	91	N	1010 mm
700	711 x 6.0	711	124	N	1178 mm
800	813 x 6.0	813	162	N	1347 mm
900	914 x 6.0	914	205	N	1515 mm

Y - Items in Edmestons normal stock

N - No stock items