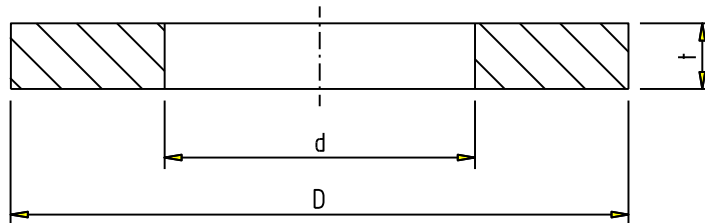
	Engineering Practice	Doc. No.: 30I-155
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Title: PIPING CLASS SX Subject: WELDING RINGS, ISO		Last Rev.: 121120
		Approved by: TFN

Material:	SX Alloy according to approvals Tuv Einzelgutachten and UNS S32615
Standard:	DIN 2642 (applicable parts).
Rating:	Not pressure rated.
Tolerances:	According to DIN 2642.
End flange facing:	According to DIN 2526, form B. Machined, surface finish Ra 6,3 - 12,5 µm.
Quality control:	According to supplier's standard specification.
Non destructive testing:	100% visual inspection.
Marking:	Name of manufacturer. Material. Nominal size (DN). Heat number and plate number. 30I-155
Certificates:	According to EN 10204-3.1B (raw material).
Non conformance:	Deviation from above has to be approved by Outotec-Edmeston Product center.

Title: **PIPING CLASS SX**

Subject: **WELDING RINGS, ISO**

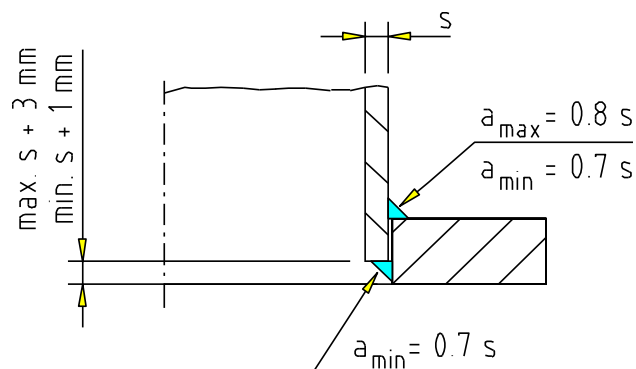
Approved by: TFN



DN	D (mm)	d (mm)	t (mm)	Weight (kg)	Stock material	Remarks
700	800	715	26	21	N	
800	905	817	28	26,7	N	
900	1005	918	28	29,4	N	

Y - Items in Edmestons normal stock

N - No stock items



TYPICAL PIPE TO FLANGE WELDING.

t = Made from plate.

Loose flange: Loose flange according to DIN 2642, PN10.